

**Garant**

**Steel boring bar A.. PCLNL 95°, for indexable inserts CN., left-hand, Shank Ø / insert size: 50/12mm**


**Order data**

Order number	250037 50/12
GTIN	4045197654403
Item class	21T

**Technical description**

Insert size	12 mm
Lever screw	259018 2
ISO code toolholder	A50U PCLNR/L12
Lever	259015 2
Shim pins pack	259044 2
Shim	259031 2
Shim punches pack	259047 2
Minimum pre-drill Ø $D_{min}$	63 mm
Centre offset $L_3$	35 mm
suitable indexable insert	CN.. 1204..
Overall length L	350 mm
Clamping height $L_2$	48 mm
Setting angle $\kappa$	95 degrees
Shank Ø $D_s$	50 mm
Standard	DIN 8024
Application type	left-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

## Accessories

Lever Type 2	259015 2
Lever screw Type 2	259018 2
Shim Type 2	259031 2
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2